

ABSTRACT OF THE DISCLOSURE

The present invention relates to a throttle valve arrangement for closing a through flow in a throttle valve connection piece, including a pivotably actuated 5 throttle valve shaft which is mounted in the opening in a perpendicular position with respect to the longitudinal extension thereof projecting into the housing of the throttle valve connection piece with the free end thereof. The through flow opening can be 10 closed by a throttle valve which is firmly connected to the throttle valve shaft. The throttle valve comprises a continuous receiving opening extending on the plane thereof in a perpendicular position with respect to the opening and through which the throttle valve shaft is 15 guided. Additionally, a recess is formed in the throttle valve, extending from the through opening to the receiving opening in the area where the throttle valve is connected to the throttle valve shaft by means of a welded connection.